ACCELERATOR CONTROL, FUEL & GI EXHAUST SYSTEMS

SECTION FE

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Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

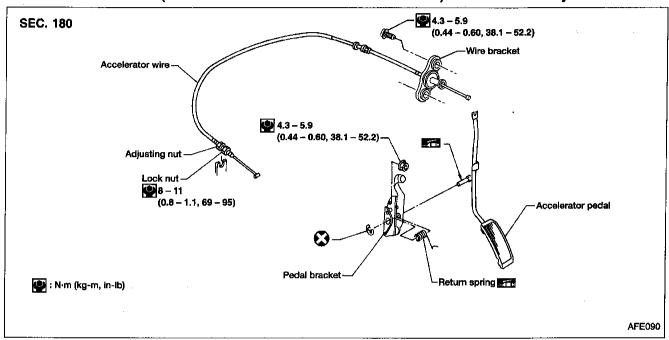
Tool number (Kent-Moore No.) Tool name	Description	
KV10117100 (J3647-A) Heated oxygen sensor wrench		Loosening or tightening rear heated oxygen sensor (For left bank)
	NT379	For 22 mm (0.87 in) hexagon nut
KV10114400 (J38365) Heated oxygen sensor wrench	a distribution of the second o	Loosening or tightening rear heated oxygen sensor (For right bank)
	NT636	a: 22 mm (0.87 in)

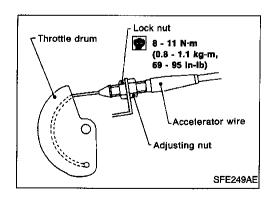
ACCELERATOR CONTROL SYSTEM

Accelerator Control System

CAUTION:

- When removing accelerator wire, make a mark to indicate lock nut's initial position.
- Check that throttle valve opens fully when accelerator pedal is fully depressed. Also check that it returns to idle position when pedal is released.
- Check accelerator control parts for improper contact with any adjacent parts.
- When connecting accelerator wire, be careful not to twist or scratch its inner wire.
- Refer to EL section ("AUTOMATIC SPEED CONTROL DEVICE") for ASCD wire adjustment.





Adjusting Accelerator Wire

- . Loosen lock nut, and tighten adjusting nut until throttle drum starts to move.
- From that position, turn back adjusting nut 1.5 to 2 turns, and secure lock nut.

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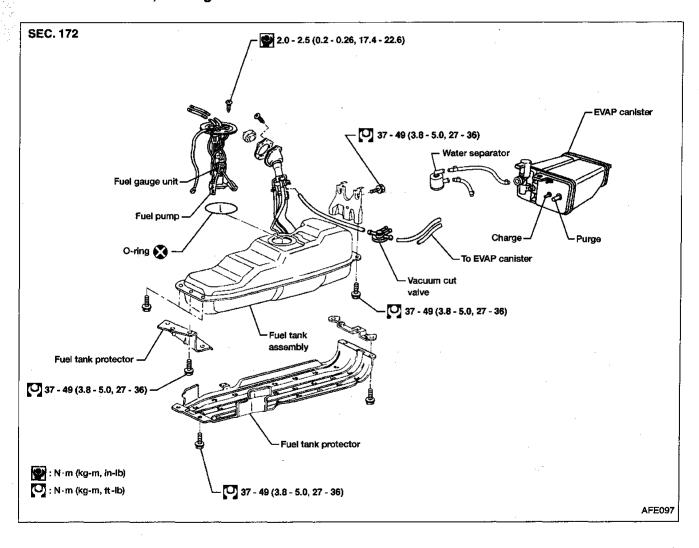
WARNING:

When replacing fuel line parts, be sure to observe the following:

- Put a "CAUTION: INFLAMMABLE" sign in workshop.
- Do not smoke while servicing fuel system. Keep open flames and sparks away from work area.
- Be sure to furnish the workshop with a CO₂ fire extinguisher.

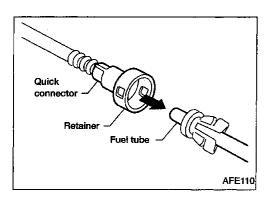
CAUTION:

- Before removing fuel line parts, carry out the following procedures:
- a. Put drained fuel in an explosion-proof container and put lid on securely.
- b. Release fuel pressure from fuel line. Refer to MA section ("Changing Fuel Filter").
- c. Disconnect battery ground cable.
- Always replace O-rings with new ones.
- Do not kink or twist hose and tube when they are installed.
- Do not tighten hose clamps excessively to avoid damaging hoses.
- After installation, run engine and check for fuel leaks at connections.



GI **Fuel Tank REMOVAL** MA Release fuel pressure from fuel line. Refer to MA section ("Changing Fuel Filter"). 2. Disconnect battery ground cable. EM 3. Drain fuel from fuel tank. Disconnect electrical connector. 4. Remove filler protector. LC EC 6. Remove the quick connector as follows. Put mating marks on tubes and connectors for correct instal-Push in tabs lation. FΕ Hold the sides of the connector, push in tabs, and pull out the tube inserted in the retainer. Quick **CAUTION:** connector CL. The tube can be removed when the push in tabs are completely depressed. Do not twist it more than necessary. Retainer Do not use any tools to remove the quick connector. Fuel tube MT AFE108 AT Disconnect filler hose, vent hose and evaporation hose at fuel hose tank side. TF PD Fuel hose tank Front FA hose 🤝 Front SFE421A RA 8. Remove fuel tank protector. BR ST Fuel tank protector RS AFE096 BT Remove fuel tank mounting bolts while supporting fuel tank. 10. Remove fuel tank. HA IDX

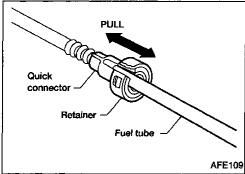
FUEL SYSTEM



Fuel Tank (Cont'd) INSTALLATION

To install, reverse the removal procedure. Connect the quick connector as follows:

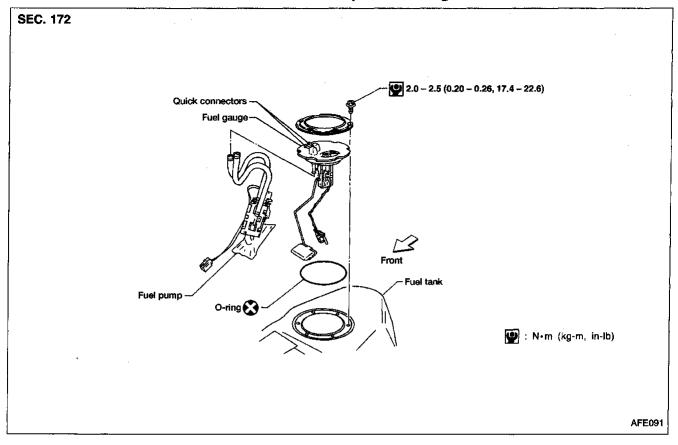
- Align push in tabs with retainer openings.
- Insert the tube into the center of the connector until you hear a click.

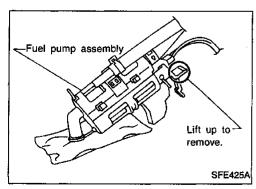


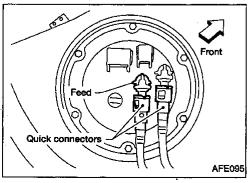
After connecting quick connector, make sure the connection is firmly made using the following method.

- Pull on the fuel tube and connector to make sure they are firmly connected.
- Start the engine, increase engine speed and verify that there are no leaks.

Fuel Pump and Gauge







REMOVAL AND INSTALLATION

- 1. Remove fuel tank. Refer to "Fuel Tank" "REMOVAL," FE-5.
- For removal of quick connectors, refer to step 6 of "Fuel Tank" "Removal," FE-5.
- 2. Remove the six screws.
- Remove fuel gauge retainer and fuel gauge.
- 4. Remove fuel pump with bracket while lifting the pawl of the fuel pump bracket upward.
- 5. Installation procedure is the reverse order of removal.
- Install fuel gauge as shown.

CAUTION:

- Tighten bolts to specified torque.
 - (0.20 0.26 kg m, 17.4 22.6 in lb)
- Always replace O-ring with a new one.
- After installation, run engine and check for leaks at connections.

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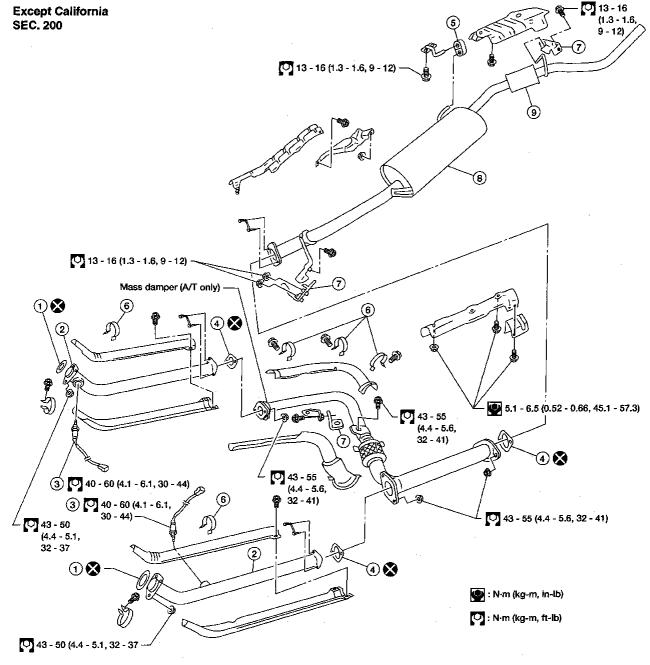
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CAUTION:

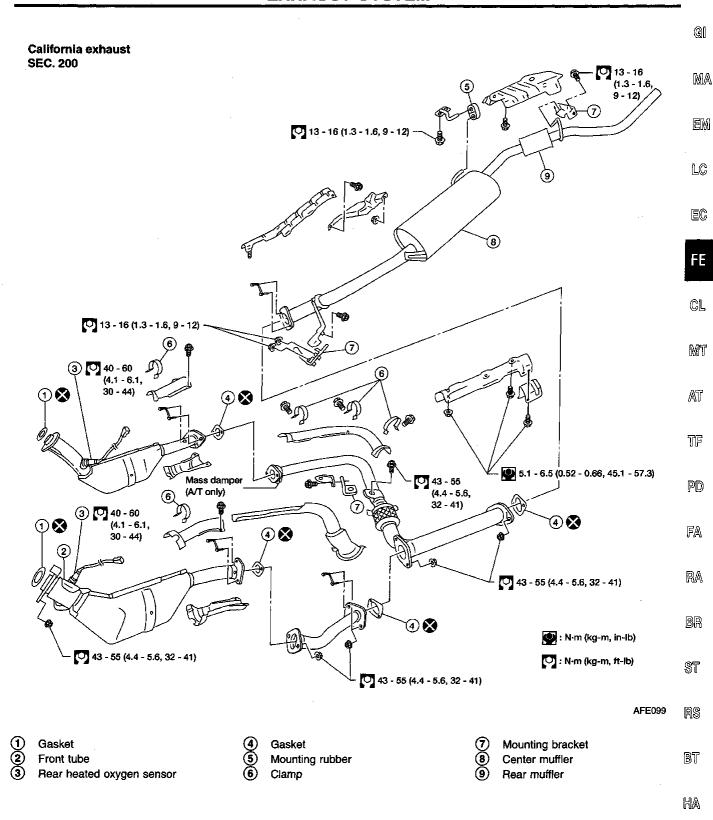
- Always replace exhaust gaskets with new ones when reassembling.
- With engine running, check all tube connections for exhaust gas leaks, and entire system for unusual noises.
- Check to ensure that mounting brackets and mounting insulators are installed properly and free from undue stress. Improper installation could result in excessive noise or vibration.
- Discard any heated oxygen sensor which has been dropped from a height of more than 0.5 m (19.7 in) onto a hard surface such as a concrete floor; use a new one.
- Do not overtorque the oxygen sensor. Doing so may cause damage to the oxygen sensor, resulting in the MIL coming on.



AFE098

- Gasket
- (2) Front tube
- Rear heated oxygen sensor
- 4) Gasket
- 5 Mounting rubber
- 6 Clamp

- 7) Mounting bracket
- 8 Center muffler
- Rear muffler



FE-9

EL

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